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THE MSD/ERGONOMICS PROGRAM STANDARD

§1910.900 PUI	RPOSE AND SCOPE	
1910.900	Table of contents	
1910.901	Purpose	1
1910.902	Scope	1
1910.903	Covered MSDs/jobs/employers	1
§1910.910 ER	GONOMICS PROGRAM REQUIREMENTS	
1910.911	Basic obligation	2
1910.912	Pre-existing programs	
1910.913	A Quick Fix	2 3 3
1910.914	If the Quick Fix does not work	3
§1910.920 JOB	S HAZARD ANALYSIS AND CONTROL	
1910.921	Basic obligation	3
1910.922	Kinds of controls	4
1910.923	Eliminating or materially reducing MSD hazards	4
1910.924	The "incremental abatement process" for materially	
	reducing MSD hazards	4
1910.925	"Safe Harbors" for particular jobs or job categories	5
§1910.930 TRA	AINING	
1910.931	Basic obligation	5
1910.932	Employees to be trained	5
1910.933	Subjects that must be included in the training	6
1910.934	Ensuring that employees understand the training	6
1910.935	Timing of employee training	7
1910.936	Employee retraining	7
§1910.940 MSI	O MANAGEMENT	
1910.941	Basic obligation	7
1910.942	Availability of MSD management	7
1910.943	Temporary work restrictions	8
§1910.950 PRO	OGRAM EVALUATION	
1910.951	Basic obligation	8
1910.952	Ergonomics program evaluation	8
1910.953	Addressing program deficiencies	8
§1910.960 REC	CORDS TO BE KEPT	
1910.961	Basic obligation	9
1910.962	Length of time to keep records	9
§1910.970 DIS	CONTINUANCE OF A PROGRAM	
1910.971	Discontinuance of certain aspects of a program	
	if covered MSDs no longer are occurring	9
1910.972	Discontinuance of certain aspects of a program	
	if the exposure levels are below those of Table 1.	9

1910.981	Determining compliance	10
U	TINITIONS	
1910.991	Key terms in this standard	10
APPENDICES		
Appendix A	Ergonomics Program Elements	
Appendix B	What Employees Need to Know About	
	Musculoskeletal Disorders (MSDs)	
Appendix C	Physical work activities and conditions and the	
	ergonomic risk factors that may be present	
Appendix D-1	Safe Harbors - VDT Workstation Checklist	
Appendix E	Summary	
Appendix F	Evaluation Criteria	
Appendix G	Recommended Compliance Time Frames	

THE MSD/ERGONOMICS PROGRAM STANDARD

§1910.900 PURPOSE AND SCOPE

§1910.901 Purpose:

The purpose of this standard is to reduce the number and severity of "musculoskeletal disorders (MSDs)" caused by exposure to risk factors in the workplace. It is not foreseeable that MSDs will be eliminated.

§1910.902 Scope:

This standard is "job"-based. It only applies to the jobs specified in §1910.903. It does not apply to jobs that do not have a "covered musculoskeletal disorder (MSD)", nor does it apply to an entire workplace, or to other workplaces in the company. Those jobs having a single covered MSD in a calendar year may be dealt with using the quick fix option in §1910.905 and §1910.906. Each job having more than one covered MSD in a single calendar year must be included in an ergonomics program.

§1910.903 Covered MSDs/jobs/employers:

This standard applies to all employers whose employees report musculoskeletal disorders that meet the criteria of a covered MSD as defined in this standard. This standard applies only to jobs with a covered MSD. Jobs with a covered MSD are those jobs in which an employee reports an MSD that meets ALL of these criteria:

- (1) The MSD is reported;
- (2) The reported MSD requires days away from work, restricted work, or medical treatment beyond first aid; AND
- (3) The employee's job routinely involves, on one or more days a week, exposure to one or more relevant risk factors at or above the levels described in the Basic Screening Tool in Table 1.

NOTE #1 TO §1910.903 (3): In many cases, evaluating a job using the Basic Screening Tool will be simple and obvious. In some cases it may be necessary to do a more complete job analysis to determine if exposure to one or more of the risk factors is at or above the levels described in the Basic Screening Tool.

NOTE #2 TO §1910.903: In this standard, the term "covered MSD" refers to a musculoskeletal disorder that meets all of the requirements of this section and an "MSD hazard" is an activity, task, or situation in which a covered MSD has occurred. Therefore, if the MSD does not meet all of the criteria of §1910.903 it is not a covered MSD and this standard does not require that the employer take further action on any job that does not have a covered MSD.

§1910.910 ERGONOMICS PROGRAM REQUIREMENTS

§1910.911 Basic obligation:

If only one covered MSD has occurred on a job in a calender year, the employer may act on that individual covered MSD with a quick fix and is not required to implement a program for the entire job. If more than one covered MSD occurs on a job in a calender year, the employer must set up a program for the particular MSD hazards in that job. The employer must demonstrate development and implementation of an ergonomics program that is commensurate with the number and severity of covered MSDs occurring in the jobs in the facility. The program must be so designed that it meets all of the requirements of this standard. The employer must insure that:

- (1) employees and their supervisors are informed about common MSD hazards, the signs and symptoms of MSDs, the importance of reporting them early, and how to report MSD signs and symptoms;
- (2) reporting of MSDs is facilitated and not discouraged and that those reporting MSDs receive appropriate MSD management;
- (3) MSD management is initiated promptly;
- (4) MSD hazards are identified, analyzed, and modified and that progress on each hazard is tracked for effectiveness;
- (5) the program is evaluated for its effectiveness;
- (6) corrective action is taken when deficiencies in the program are found; and
- (7) the employer must not have policies or practices that discourage employees from participating in the program or from reporting MSDs signs or symptoms.

NOTE #1 TO §1910.911: If the employer shows that the MSD hazards only pose a risk to the employee with the covered MSD or to a limited subgroup in that job, the program may be limited to that individual employee's job or the jobs of that subgroup.

NOTE #2 TO §1910.911: A non-mandatory/guideline programmatic approach is contained in Appendix A (Ergonomics Program Elements).

NOTE #3 TO §1910.911: A non-mandatory/guideline hand-out is contained in Appendix B (What Employees Need to Know About Musculoskeletal Disorders) that will satisfy §1910.911 part (1) above.

§1910.912 Pre-existing programs:

If an employer already has an ergonomics program for the jobs this standard covers, that employer may continue that program, provided it can be demonstrated that:

(a) The program has been implemented before the effective date of this

- standard (this program may be extended to jobs not previously included);
- (b) The program has been evaluated consistent with §1910.951 thru §1910.953 before the effective date of this standard;
- (c) The latest evaluation indicates that the program is functioning properly; and
- (d) The program satisfies the recordkeeping requirements of this standard (§§1910.961 and 1910.962);

§1910.913 A Quick Fix:

A Quick Fix is a way to abate an MSD hazard quickly and completely. If the employer "eliminates MSD hazards" using a Quick Fix, for that job they do not have to set up the full ergonomics program that this standard requires. The employer must do the following when using a Quick Fix for an MSD hazard:

- (a) Promptly make available the MSD management this standard requires §1910.941 thru §1910.943;
- (c) Implement Quick Fix controls within 90 days after the covered MSD is identified, and check the job within the next 30 days to determine whether
 - (1) The controls have eliminated the MSD hazards; or
 - (2) The employee's job does not now routinely involve, on one or more days a week, exposure to one or more risk factors at or above the levels described in the Basic Screening Tool in Table 1 that were identified when the employer determined that a covered MSD had been reported
- (d) Keep a record of the Quick Fix controls; and
- (e) Provide the hazard information this standard requires to employee(s) in the problem job within the 90-day period.

§1910.914 If the Quick Fix does not work:

The employer must set up the complete ergonomics program if:

- (a) The Quick Fix controls do not eliminate the MSD hazards within the Quick Fix deadline (120 days); or
- (b) Another covered MSD is reported in that job within a 12 month period that is substantially the same covered MSD that initiated the quick fix.

§1910.920 JOB HAZARD ANALYSIS AND CONTROL

§1910.921 Basic obligation:

The employer must analyze the activities in a job to identify the "MSD (Ergonomic) risk factors" that result in MSD hazards and must eliminate the MSD hazards, reduce them to the extent feasible, or materially reduce them using an incremental abatement process. If it can be shown that the MSD hazards only pose a risk to the employee with the covered MSD or to a limited subgroup in that job, the job hazard analysis and controls may be limited to that individual employee's job or the subgroup's jobs.

§ 1910.922 Kinds of controls:

- (a) The employer may use any combination of "engineering," "administrative" and/or "work practice controls" to eliminate or materially reduce MSD hazards. Engineering controls, where feasible, are the preferred method for eliminating or materially reducing MSD hazards. However, administrative and work practice controls also may be important in addressing MSD hazards; and
- (b) "Personal protective equipment" (PPE) may be used to supplement engineering, work practice and administrative controls, but may only be used alone where other controls are not feasible. Where PPE is used, the employer must provide it at "no cost to employees."

§ 1910.923 Eliminating or materially reducing MSD hazards

The occurrence of a covered MSD in a problem job is not itself a violation of this standard if the employer provides the appropriate MSD management (§1910.941 thru §1910.943) and promptly proceeds to address the MSD hazards in the problem job. The employer must comply with one of the following:

- (a) Implement controls that eliminate the MSD hazards in the problem job;
- (b) Implement controls that materially reduce the MSD hazards using the incremental abatement process in §1910.924; or
- (c) Implement controls that reduce the MSD hazards to the extent feasible. Then, periodically look to see whether additional controls are now feasible and, if so, implement them promptly.

§ 1910.924 The "incremental abatement process" for materially reducing MSD hazards:

The employer may materially reduce MSD hazards using the following incremental abatement process:

- (a) When a covered MSD occurs, implement one or more controls that materially reduce the MSD hazards;
- (b) If continued exposure to MSD hazards in the job prevents the injured employee's condition from improving or another covered MSD occurs in that job, implement additional feasible controls to materially reduce the hazard further; and
- (c) The employer must continue this incremental abatement process if other feasible controls are available or if the job has been modified to the point that the employees job does not routinely involve, on one or more work days a week, exposure to one or more relevant risk factors at or above the levels described in the Basic Screening Tool in Table 1.

§ 1910.925 "Safe Harbors":

Nonmandatory Appendix D contains "safe harbor" materials. Jobs meeting the criteria of the safe harbor materials are in compliance with this standard. Jobs not meeting the criteria of the safe harbor are not necessarily not in compliance with

this standard.

§1910.930 TRAINING

§1910.931 Basic obligation:

The employer must provide training to employees so they know about MSD hazards and the ergonomics program and measures for eliminating or materially reducing the hazards. Training must be provided initially, periodically, and at least every 3 years at no cost to employees.

§1910.932 Employees to be trained:

The employer must train:

- (a) Employees in jobs with a covered MSD;
- (b) Supervisors of employees in jobs with a covered MSD; and
- (c) Persons involved in setting up and managing the ergonomics program, except for any outside consultant that may be used.

§1910.933 Subjects that must be included in the training:

THE EMPLOYER MUST PROVIDE TRAINING FOR	SO THAT THEY KNOW	
(a) Employees in problem jobs and their supervisors	 How to recognize MSD signs and symptoms; How to report MSD signs and symptoms, and the importance of early reporting; MSD hazards in their jobs and the measures they must follow to protect themselves from exposure to MSD hazards; Job-specific controls implemented in their jobs; The ergonomics program and their role in it; and The requirements of this standard. 	
(b) Persons involved in setting up and managing the ergonomics program	 The subjects above; How to set up and manage an ergonomics program; How to identify and analyze MSD hazards and measures to eliminate or materially reduce the hazards; and How to evaluate the effectiveness of ergonomics programs and controls. 	

§1910.934 Ensuring that employees understand the training?

The employer must provide training and information in language that employees understand and give employees an opportunity to ask questions and receive answers.

§1910.935 Timing of employee training:

IF THE EMPLOYER HAS	THEN THE EMPLOYER MUST PROVIDE TRAINING AT THESE TIMES	
(a) Employees in problem jobs and their supervisors	 When a problem job is identified; When initially assigned to a problem job; Periodically as needed (e.g., when new hazards are identified in a problem job or changes are made to a problem job that may increase exposure to MSD hazards); and At least every 3 years. 	
(b) Persons involved in setting up and managing the ergonomics program	 When they are initially assigned to setting up and managing the ergonomics program; Periodically as needed (e.g., when evaluation reveals significant deficiencies in the program, when significant changes are made in the ergonomics program); and At least every 3 years. 	

§1910.936 Employee retraining:

The employer does not have to provide initial training to current employees, new employees and persons involved in setting up and managing the ergonomics programs if they have received training in the subjects this standard requires within the last 3 years. However, initial training in the subjects in which they have not been trained must be provided.

§1910.940 MSD MANAGEMENT

§1910.941 Basic obligation:

The employer must make MSD management available promptly whenever a covered MSD occurs and must provide that MSD management at no cost to employees. Where feasible and available, the employer must provide employees with jobs that meet any temporary "work restrictions."

§1910.942 Availability of MSD management:

The employer must:

(a) Respond promptly to employees with covered MSDs to prevent their condition from getting worse;

- (b) Promptly determine whether temporary work restrictions or other measures are necessary;
- (c) When necessary, provide employees with prompt access to a "health care professional" (HCP) for evaluation, management and "follow-up;" and
- (d) Provide the HCP with the information necessary for the HCP to make an accurate diagnosis and to prescribe the appropriate treatment.

§1910.943 Temporary work restrictions:

The employer must:

- (a) Where necessary and available, provide jobs meeting any temporary work restrictions to employees with covered MSDs. Where the employee has been referred to a HCP, the employer must follow the temporary work restriction recommendations in the HCP's written opinion;
- (b) Ensure that appropriate follow-up is provided during the recovery period.

§1910.950 PROGRAM EVALUATION

§1910.951 Basic obligation:

The employer must evaluate the ergonomics program periodically (at least every 3 years) to ensure that it is in compliance with this standard.

§1910.952 Ergonomics program evaluation:

The employer must:

- (a) Consult with employees in jobs where a covered MSD has been identified to assess their views on the effectiveness of the program and to identify any significant deficiencies in the program;
- (b) Evaluate the elements of the program to ensure they are functioning properly;
- (c) Evaluate the program to ensure it is eliminating or materially reducing MSD hazards: and
- (d) Measure the status and progress of the program based on one or more activity measures and one or more outcome measures. See Appendix F for suggested measures.

§1910.953 Addressing program deficiencies:

If the evaluation indicates that the program has deficiencies, the employer must promptly take action to correct those deficiencies so that the program is in compliance with this standard.

§1910.960 RECORDS TO BE KEPT:

§1910.961 Basic obligation

Employers only have to keep records if they had 10 or more employees (including part-time employees and employees provided through personnel services) on any one day during the preceding calendar year.

§1910.962 Length of time to keep records:

RECORDS TO BE KEPT		FOR AT LEAST
(a)	Employee reports and employer responses	3 years
(b) (c) (d) (e)	Job hazard analysis Hazard control records Quick Fix control records Ergonomics program evaluation	3 years or until replaced by updated records, whichever comes first
(f)	MSD management records	The duration of the injured employee's employment plus 3 years

NOTE TO §1910.962: The record retention period in this standard is shorter than that required by OSHA's rule on Access to Employee Exposure and Medical Records (29 CFR 1910.1020). However, the employer must comply with the other requirements of that rule.

§1910.970 DISCONTINUANCE OF A PROGRAM

§1910.971 Discontinuance of certain aspects of a program if covered MSDs no longer are occurring?

As long as covered MSDs are reported in a job, the employer must maintain all elements of the ergonomics program for that job. If the MSD hazards are eliminated or materially reduced and no covered MSD is reported for 2 years, the employer only has to continue to maintain the implemented controls and training related to the controls.

§1910.972 Discontinuance of certain aspects of a program if the exposure levels are below those of Table 1.

If the employee's job no longer routinely involves, on one or more days a week,

exposure to one or more relevant risk factors at or above the levels described in the Basic Screening Tool in Table 1 the program for that job may be discontinued.

§1910.980 COMPLIANCE

§1910.981 Determining compliance

In determining compliance with this standard primary attention will be focused on determining that a functioning program is in place that is abating the MSD hazards and providing appropriate MSD management for those jobs that have had a covered MSD.

Evidence of compliance will be based on the evidence or documentation of:

- Periodic meetings with records of meeting activities;
- Appropriate training of the appropriate people;
- A reporting system free from policies or practices that discourage reporting;
- Adherence with the MSD management section of this standard (§1910.941 thru §1910.943);
- Job analyses for MSD hazards;
- Job modification/control to reduce MSD hazards;
- Prioritization (with a history of progress) of MSD hazards where necessary;
- Activity measures from Appendix F; and
- Outcome measures from Appendix F

Improvements in measures indicate progress. Lack of improvements in a mature program do not mean a lack of progress.

§1910.990 DEFINITIONS

§910.991 The key terms in this standard

Administrative controls are changes in the way that work in a job is assigned or scheduled that reduce the magnitude, frequency or duration of exposure to ergonomic risk factors. Examples of administrative controls for MSD hazards include:

- (1) Employee rotation;
- (2) Job task enlargement;
- (3) Alternative tasks;
- (4) Employer-authorized changes in work pace.

Covered MSD is an MSD reported by an employee that meets ALL of these criteria:

- (1) The MSD is reported;
- (1) The reported MSD requires days away from work, restricted work, or medical treatment beyond first aid; AND
- (3) The employee's job routinely involves, on one or more days a

week, exposure to one or more relevant risk factors at or above the levels described in the Basic Screening Tool in Table 1.

Eliminate MSD hazards means that employee exposure to MSD risk factors associated with the covered MSD is eliminated, or employee exposure to the risk factors is reduced to such a degree that a covered MSD is no longer reasonably likely to occur, or to the point that the employees job does not routinely involve, on one or more work days a week, exposure to one or more relevant risk factors at or above the levels described in the Basic Screening Tool in Table 1.

Engineering controls are physical changes to a job that eliminate or materially reduce the presence of MSD hazards. Examples of engineering controls for MSD hazards include changing, modifying or redesigning the following:

- (1) Workstations;
- (2) Tools;
- (3) Facilities:
- (4) Equipment;
- (5) Materials;
- (6) Processes.

Ergonomics is the science of fitting jobs to people. Ergonomics encompasses the body of knowledge about physical abilities and limitations as well as other human characteristics that are relevant to job design. Ergonomic design is the application of this body of knowledge to the design of the workplace (i.e., work tasks, equipment, environment) for safe and efficient use by workers.

Feasible means capable of being done. Controls are considered feasible if they are currently in use for the application in question, can be adapted for such use from technologies that are being used in other applications, or can be developed by improving existing technologies. Feasible will never require reducing exposure levels that are already below those of the Basic Screening Tool in Table 1. Feasibility also includes economic considerations. OSHA enforcement is not required to cost justify each application of this standard. It is the employers obligation to be in compliance. However, as a practical matter, the severity of the risk, the costs of the controls, and the financial resources of the employers are considered when provisions of this standard are enforced.

Follow-up is the process or protocol an employer and/or HCP uses to check up on the condition of employees with covered MSDs when they are given temporary work restrictions during the recovery period. Prompt follow-up helps to ensure that the MSD is resolving and, if it is not, that other measures are promptly taken.

Health care professional (HCPs) are physicians or other licensed health care professionals whose legally permitted scope of practice (e.g., license, registration or

certification) allows them to independently provide or be delegated the responsibility to provide some or all of the MSD management requirements of this standard.

Job means the physical work activities or tasks that employees perform. In this standard, the term "job" also includes those jobs involving the same physical work activities and conditions even if the jobs have different titles or classification.

Materially reduce MSD hazards means to reduce the duration, frequency and/or magnitude of exposure to one or more MSD risk factors in a way that is reasonably anticipated to significantly reduce the likelihood that covered MSDs will occur or to the point that the employees job does not routinely involve, on one or more work days a week, exposure to one or more relevant risk factors at or above the levels described in the Basic Screening Tool in Table 1.

Musculoskeletal disorders (MSDs) are injuries and disorders of the muscles, nerves, tendons, ligaments, joints, cartilage and spinal discs. Exposure to physical work activities and conditions that involve risk factors may cause or contribute to MSDs. MSDs do not include injuries caused by slips, trips, falls, or other similar accidents. Examples of MSDs include:

- (1) Carpal tunnel syndrome;
- (2) Rotator cuff syndrome;
- (3) De Quervain's disease;
- (4) Trigger finger;
- (5) Tarsal tunnel syndrome;
- (6) Sciatica;
- (7) Epicondylitis;
- (8) Tendinitis;
- (9) Raynaud's phenomenon;
- (10) Carpet layers knee;
- (11) Herniated spinal disc;
- (12) Hypothenar hammer syndrome/ulnar artery thrombosis;
- (13) Low back pain.

MSD hazards are physical work activities and/or physical work conditions, in which MSD risk factors are present, that are reasonably likely to cause or contribute to a covered MSD.

MSD management is the employer's process for ensuring that employees with covered

MSDs receive prompt and effective evaluation, management and follow-up, at no cost to them, in order to prevent permanent damage or disability from occurring. In this standard, the MSD management process includes:

- (1) Evaluation, management and follow-up of injured employees by persons in the workplace and/or by HCPs; and
- (2) A method for identifying available work restrictions and promptly providing them when needed and available.

MSD management does not include establishing specific medical treatment for MSDs. Medical treatment protocols and procedures are established by the health care professions.

MSD (Ergonomic) risk factors are the following aspects of a job that pose a biomechanical stress to the worker:

- (1) Force (i.e., forceful exertions, including dynamic motions and accelerations);
- (2) Repetition;
- (3) Awkward postures;
- (4) Static postures;
- (5) Contact stress;
- (6) Vibration; and
- (7) Cold temperatures.

MSD risk factors are elements of MSD hazards that must be considered in light of their combined effect in causing or contributing to an MSD. Jobs that have multiple risk factors have a greater likelihood of causing or contributing to MSDs, depending on the duration, frequency and magnitude of employee exposure to each risk factor or to a combination of them. MSD risk factors are also called ergonomic stressors and ergonomic factors.

MSD signs are objective physical findings that an employee may be developing an MSD. Examples of MSD signs include:

- (1) Decreased range of motion;
- (2) Deformity;
- (3) Decreased grip strength;
- (4) Loss of function.

MSD symptoms are physical indications that an employee may be developing an MSD. Symptoms can vary in severity, depending on the amount of exposure to MSD hazards. Symptoms often appear gradually as muscle fatigue or pain at work that disappears during rest. Symptoms usually become more severe as exposure continues (e.g., tingling

continues after work ends, numbness makes it difficult to perform the job, and finally pain is so severe the employee cannot perform the job). Examples of MSD symptoms include:

- (1) Numbness;
- (2) Burning;
- (3) Pain;
- (4) Tingling;
- (5) Cramping;
- (6) Stiffness.

No cost to employees means that PPE, training, MSD management and other requirements of this standard are provided to employees free of charge and while they are "on the clock" (e.g., paying for time employees spend receiving training outside the work day).

OSHA recordable MSD is an MSD that meets the occupational injury and illness recording requirements of 29 CFR Part 1904.

Periodically means that a process or activity, such as records review or training, is performed on a regular basis that is appropriate for the conditions in the workplace. Periodically also means that the process or activity is conducted as often as needed, such as when significant changes are made in the workplace that may result in increased exposure to MSD hazards. In no case should periodically exceed 3 years.

Persistent MSD symptoms are "MSD symptoms" that persist for at least 7 consecutive days after they are reported.

Personal protective equipment (PPE) is equipment employees wear that provides an effective protective barrier between the employee and MSD hazards. Examples of PPE are vibration-reduction gloves and carpet layer's knee pads.

Physical work activities are the physical demands, exertions and functions of the task or job.

Resources are the provisions necessary to develop, implement and maintain an effective ergonomics program. Resources include money (e.g., to purchase items such as job hazard analysis equipment, training materials, and controls), personnel, and work time to conduct program responsibilities (e.g., job hazard analysis, program evaluation).

Work practice controls are changes in the way an employee performs the physical work activities of a job that reduce exposure to MSD hazards. Work practice controls involve procedures and methods for safe work. Examples of work practice controls for MSD hazards include:

(1) Training in proper work postures;

- (2) Training in use of the appropriate tool;
- (3) Employer-authorized micro breaks.

Work restrictions are limitations on an injured employee's exposure to MSD hazards during the recovery period. Work restrictions may involve limitations on the work activities of the employee's current job, transfer to temporary alternative duty jobs, or complete removal from the workplace. To be effective, work restrictions must not expose the injured employee to the same MSD hazards as were present in the job giving rise to the covered MSD.